

## Elastollan<sup>®</sup> C 60 A HPM

® = registered trademark of BASF Polyurethanes GmbH

### Characteristic:

Plasticizer-free, thermoplastic Polyester-Polyurethane with excellent mechanical properties and chemical resistance, outstanding wear resistance, high tear and tensile strength, good damping characteristic and high resilience performance, high heat resistance and improved setting properties.

Processable by injection moulding, extrusion and blow moulding.

Property	Unit	Value	Test method according to
Hardness	Shore A	<b>63</b>	DIN ISO 7619-1
Density	g/cm <sup>3</sup>	<b>1,17</b>	DIN EN ISO 1183-1-A
Tensile strength	MPa	<b>35</b>	DIN 53504-S2 / ISO 37
Elongation at break	%	<b>1000</b>	DIN 53504-S2 / ISO 37
Stress at 20 % elongation	MPa	<b>0,85</b>	DIN 53504-S2 / ISO 37
Stress at 100 % elongation	MPa	<b>1,5</b>	DIN 53504-S2 / ISO 37
Stress at 300 % elongation	MPa	<b>2,0</b>	DIN 53504-S2 / ISO 37
Tear strength	N/mm	<b>40</b>	DIN ISO 34-1Bb
Abrasion loss	mm <sup>3</sup>	<b>55</b>	DIN ISO 4649-A
Compression set 23°C / 72 hrs	%	<b>25</b>	DIN ISO 815
Compression set 70°C / 24 hrs	%	<b>43</b>	DIN ISO 815
Tensile strength after storage in water at 80°C for 21 days	MPa	<b>20</b>	DIN 53504-S2 / ISO 37
Elongation at break after storage in water at 80°C for 21 days	%	<b>1100</b>	DIN 53504-S2 / ISO 37
Notched impact strength (Charpy) + 23°C - 30°C	kJ/m <sup>2</sup> kJ/m <sup>2</sup>	<b>no break no break</b>	DIN EN ISO 179-1
Vicat-softening temperature A 120°C/h	°C	<b>70</b>	DIN EN ISO 306

Test plaques are manufactured by injection moulding from pre-dried granules (water content of ≤0,02%). Test plaques are aged 20 hrs at 100°C. Specimens are cut from test plaques. Test conditions: 23°C ± 2°C and 50% ± 6% rel. humidity.

These are general guidance data. No statement regarding specific properties. All supplies are subject to detailed specifications to be agreed-up in each individual case and containing, among others, the tolerances to be specified therein.

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### Storage and handling:

Elastollan<sup>®</sup> is hygroscopic, therefore storage in dry conditions and original container is recommended. Additional information about drying, processing temperatures and post-treatment are given in our product brochure „Thermoplastic Polyurethane Elastomers (TPU) Elastollan<sup>®</sup>- Processing Recommendations“.

### Chemical Characteristics:

Polymer based on: polyurethane, stabilizing agents and additives

### Delivery form and packing:

Lentil shaped pellets  
Packaging dependent upon grade and agreement.

### Processing:

Processable at least for 6 months from delivery date in original sealed containers with cool dry storage.

### Hazard indication:

No particular hazards known.  
Please have a look at the Material Safety Data Sheet before handling.

### Waste Disposal:

More detailed information is provided in our country-specific pamphlet and the Material Safety Data Sheet.

### Important Information:

There are national and international laws and regulations to consider if it is intended to produce consumer articles (e.g. articles that necessitate food or skin contact, toys etc.) or medical objects from BASF Polyurethanes GmbH products. Where specific regulations do not exist, the current legal requirements of the European Union for consumer articles as well as medical products should be used as reference. Consultation with the BASF Polyurethanes GmbH Sales Office and our Ecology and Product Safety Department is strongly recommended.

The data contained in this document shall constitute the agreed contractual quality of the product at the time of passing of risk. The data is reviewed at regular intervals as part of our quality assurance program. Neither this data nor the properties of product specimens shall imply any legally binding guarantee of certain properties or fitness for a specific purpose. No liability may therefore be derived from the data contained herein.

### For additional information please contact our Sales Office:

#### **BASF Polyurethanes GmbH**

Elastogranstraße 60  
D- 49448 Lemförde

Tel.: +49 (0) 5443/12-0  
Fax: +49 (0) 5443/12-2555